



High Durability Antireflection Coating (HDAR)

ISP Part Number: HD-SI-3-5

DESCRIPTION: Xtreme Hi-Dur BBAR coatings withstand humidity, salt fog, and severe abrasion and are an alternative to DLC in situations where passing the windshield test is not required.

SUBSTRATE MATERIAL: Si

POLARIZATION: Averaged polarization (S+P) /2

SPECTRAL RANGE: 3-5 μ m (MWIR)

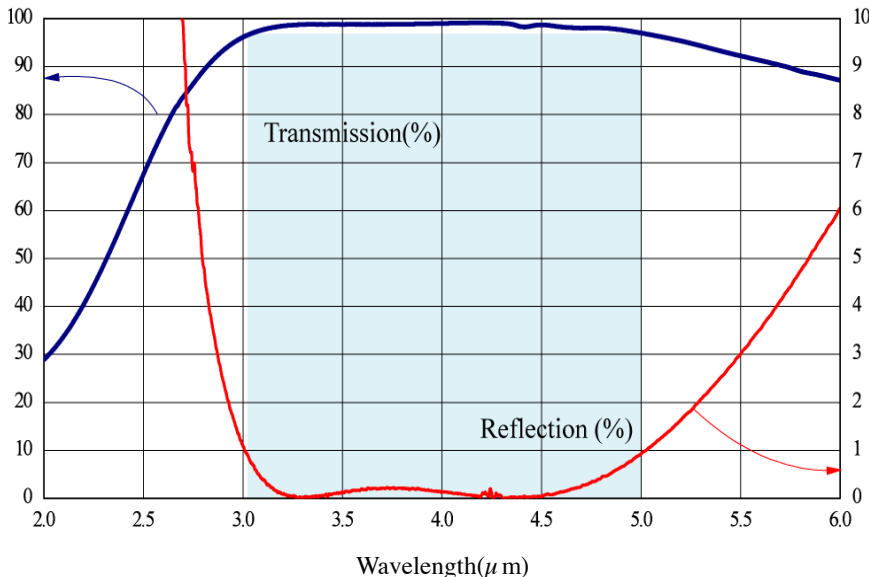
AVERAGED REFLECTANCE: Averaged Reflectance in entire spectral range (Ravg)

MAXIMUM REFLECTANCE OR TRANSMISSION: Maximum Peak in entire spectral range (Rmax. or Tmax.)

MINIMUM REFLECTANCE OR TRANSMISSION: Minimum Peak in entire spectral range (Rmin. or Tmin.)

MEASUREMENT: Transmission on 25.4 mmdia. x 1mm thick window and reflectance on 6-8 degrees 25.4mm dia. wedged witness sample

COATING MATERIAL: Non-radioactive material to be used.



1. HD AR 3-5 μ m ON EXTERNAL SURFACE

ITEM	CONDITION	REQUIREMENT
1.1 Reflectance	0-15° AOI	Ravg \leq 0.5% and Rmax \leq 1.5% per surface
1.2 Transmission	0° AOI	Tavg \geq 98% and Tmin \geq 94% on HDAR/HEAR
1.3 Humidity	24hrs, 95-100%RH, 120+/-4°F	MIL-F-48616 / MIL-C-48497C
1.4 Temperature	-80°F to 160°F for 2 hrs at each temperature	MIL-F-48616 / MIL-C-48497C
1.5 Solubility and Cleanability	Immersion test in Acetone and Alcohol for 1 hour instead of using Trichloroethylene	MIL-F-48616 / MIL-C-48497C
1.6 Adhesion	Adhesion (Cellophane tape test with quick removal)	MIL-F-48616 / MIL-C-48497C
1.7 Abrasion	Severe abrasion (20 cycles under 2 lb force)	MIL-F-48616 / MIL-C-48497C
1.8 Salt fog	72hrs+	MIL-C-675

2. HEAR 3-5 μ m ON INTERNAL SURFACE

ITEM	CONDITION	REQUIREMENT
2.1 Reflectance	0-15° AOI	Ravg \leq 0.5% and Rmax \leq 1.5% per surface
2.2 Humidity	24hrs, 95-100%RH, 120+/-4°F	MIL-F-48616 / MIL-C-48497C
2.3 Temperature	-80°F to 160°F for 2 hrs at each temperature	MIL-F-48616 / MIL-C-48497C
2.4 Solubility and Cleanability	Immersion test in Acetone and Alcohol for 1 hour instead of using Trichloroethylene	MIL-F-48616 / MIL-C-48497C
2.5 Adhesion	Adhesion (Cellophane tape test with quick removal)	MIL-F-48616 / MIL-C-48497C
2.6 Abrasion	Moderate abrasion (25 cycles under 1 lb force)	MIL-F-48616 / MIL-C-48497C